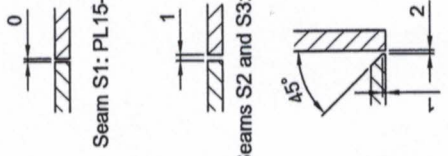


PED 97/23/EY / EN 13445
 Contents / Class / Module
 Design pressure max./min.
 Design temperature max./min.
 Volume
 Straight factor (z) / testing group
 Corrosion allowance
 Test pressure
 Weldings
 Main material
 Material certificates
 Surface treatment
 NDT-examination EN13445-5, 6.6.1-1 / 6.6.2-1 / 6.6.3-1.
 1) Visual inspection, 100%.
 2) Longitudinal seam S1, 10% RT.
 3) Circumf. seams (incl. crossings S1) S2 and S3, 10% RT.
 4) Nozzles, 10% PT.
 5) Temporary attachments, 100% PT.



Seam S1: PL15-001
 Seams S2 and S3: PL13-038
 Welding of nozzles, PL13-026

5	Nameplate	1	Sticker
4	Half Socket	2	1.4404
3	Pipe	1	1.4404
2	Dished End, SS482	2	1.4301
1	Shell	1	1.4301

One Part	Material Description	Qty	Unit	Weight
	Pressure Vessel	1	kg	~1877

Check	By	Date
Design	JM	18.02.2016
Manufacturing	JM	18.02.2016
Assembly	JM	18.02.2016



Piir.no. PU323548