



**PED 2014/68/EU / EN 13445**  
 Contents / Class / Module  
 Design pressure max./min.  
 Design temperature max./min.  
 Volume  
 Strength factor (z) / testing group  
 Corrosion allowance  
 Test pressure  
 Weldings  
 Main material  
 Material certificates  
 Surface treatment  
 NDT-examination EN13445-5, 6.6.1-1 / 6.6.2-1 / 6.6.3-1.  
 1) Visual inspection, 100%.  
 2) Longitudinal seam S1, 10% RT.  
 3) Circumf. seams (incl. crossings S1) S2 and S3, 10% RT.  
 4) Nozzles, 10% PT.  
 5) Temporary attachments, 100% PT.

Seam S1: PL15-001

Seams S2 and S3: PL13-038

Welding of nozzles, PL13-026

5	Nameplate	1	Sticker	E
4	Half Socket	EN 10216-5	1,4404	3.1
3	Half Socket	EN 10216-5	1,4404	3.1
2	Dished End, SS482	EN 10028-7	1,4301	3.1
1	Shell	EN 10028-7	1,4301	3.1
Rev.	Design	Material	Proc.	Test
0	0	0	0	0
1	1	1	1	1
2	2	2	2	2
3	3	3	3	3
4	4	4	4	4
5	5	5	5	5
6	6	6	6	6
7	7	7	7	7
8	8	8	8	8



Pressure Vessel

Piir.no. PU323605